

Volvo Construction Equipment Building Tomorrow



Volvo Wheel Loaders 50.0-56.3 t 540 hp



THE BEST JUST GOT EVEN BETTER

DLVO

Smarter, faster and tougher than the L350F, the L350H has been built on the success of its forerunner, first introduced to the market in 2007. Upgraded with the latest innovative technology, the L350H is ready to tackle a range of applications, from mining and quarrying to heavy infrastructure.

Lowering your total cost of ownership

As your trusted partner in production, Volvo is here to support you with the best equipment for the job. Boasting a comprehensive portfolio of attachments designed to complement your machines performance, as well as a range of services to boost your profitability, we'll help you tailor the perfect package to suit your business needs.

L350F across the world

A machine that's always in demand, over 700 L350F wheel loaders are being put to work in 50 countries across the world, and have so far accumulated 6 369 606 operating hours – ranging from 290 to 48 000.

> L350F in action

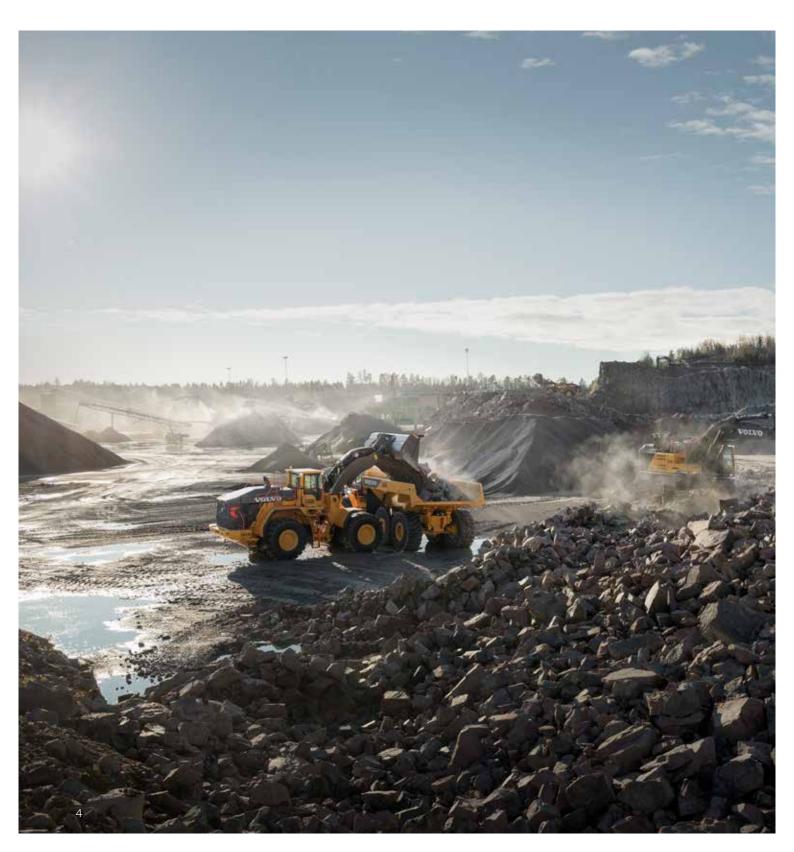
> > "We like their speed, their uptime and their fuel efficiency." Dan Johnson, Vice president of equipment for William Charles Purchasing Inc (USA)

At a large quarry in Germany, an L350F was instrumental in producing and transporting 1.2 million tons of limestone a year. The L350F loaded a 60-ton hauler in only five passes, ensuring a highly profitable rate of production.



BOOST YOUR PRODUCTIVITY BY UP TO 5%

Increase your productivity by up to 5%. Next generation load sensing hydraulics have been designed to enhance the responsiveness of the attachment and reduce cycle times, by improving the lifting and lowering speed of the boom.



Stronger and smarter

Primed for productivity, the intelligent L350H combines the latest Volvo technology with power and comfort. To achieve ultimate performance, select from a range of tailor-made Volvo attachments.

Easy operation

Customize your machine with a choice of three hydraulic modes to suit your preferred responsiveness – soft, normal or active. To reduce operator fatigue and improve productivity, Comfort Drive Control gives you the opportunity to steer the machine from a small lever – particularly effective for fast-paced truck loading operations.



Matched and attached

Get the most out of your L350H with our range of purpose-built attachments, perfect for applications such as block handling, logging and slag handling. Form one solid and reliable unit with attachments that are ideally matched by size and design to your machine's parameters – including link-arm geometry, and breakout and lifting forces.



Designed to perform

Achieve unrivalled performance thanks to the drivetrain, specially developed by Volvo, to work in harmony with the hydraulic system on a range of demanding applications. Offering the perfect combination of power and control, the L350H has been designed to boost productivity.



Power up, fuel down

Engineered for efficiency, the L350H is fitted with a powerful Volvo engine and new generation hydraulics. Decrease cycle times and fuel consumption with intelligent machine monitoring and available operator training.

Eco pedal

Save on machine wear and increase fuel efficiency with the eco pedal. Uniquely designed by Volvo, the eco pedal encourages economical operation, by applying a mechanical push-back force in response to excess use of the accelerator.



Train for efficiency

Increase productivity and reduce fuel consumption by learning how to operate your wheel loader in the most efficient way. Volvo offers operator training, which encompasses the best practices in the industry.



Machine monitoring made easy

Keep on top of unscheduled downtime and check that your machine is being operated efficiently with CareTrack – Volvo's state-of-the-art telematics system. Stay informed and receive reports including fuel status, machine location and hours, so you can optimize your productivity and save money.

Volvo Site Simulation

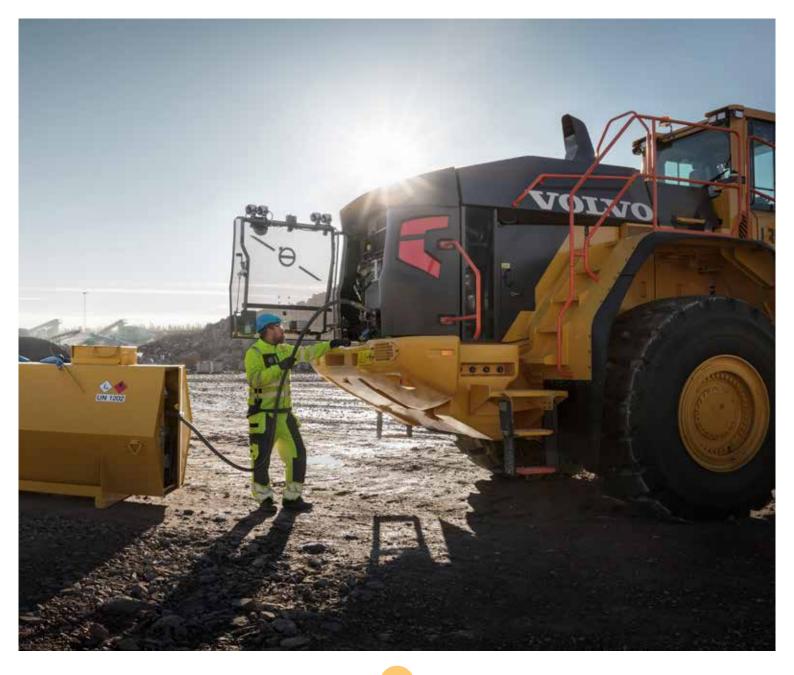
Lower your cost per tonne and gain valuable insight into your operations, with Volvo Site Simulation. Using detailed information about your machinery, fleet choices and site configuration, we'll devise a list of personalized recommendations to increase the efficiency and profitability of your operation.





UP TO 20% GREATER FUEL EFFICIENCY

Do more with less fuel, thanks to redesigned buckets, which are easier to fill. Save hydraulic pump power for other functions, by reducing fluid flow during lowering and dumping operations. Powered by a D16 engine, delivering high torque at low rpm, the L350H can also be fitted with the option of auto engine shut down, which turns off the machine during prolonged periods of idle.





L350F in action

A quarry in the UK used a Volvo L350F to load more than 500 000 tons of blasted limestone a year. The L350F replaced two older machines and was chosen for its excellent fuel economy and an outstanding performance.

BUILT For the Job

Unlock the full potential of your machine and take on demanding applications, with tailor-made attachments. You can even have your attachment custom built to suit your needs - just talk to your local dealer!





L350F in action

Working at one of the biggest wood production sites in Finland, L350F wheel loaders were used to help process over 100 trailers of timber a day. Featuring log grapple attachments for quick and easy log handling, these machines worked 24 hours a day in temperatures that often plumeted to -30°c.

For extreme production environments

Working around the clock, the L350H has been put to the test in extreme environments, carrying out operations such as face loading, heavy-duty block handling and log handling. The L350H can be fitted with a range of Volvo attachments, to ensure high reliability and safe operation.

Face-loading and tunneling

For easier filling and up to 15% more productivity, the new Volvo Rock bucket* boasts a longer floor and optimized radius. For tunneling applications, the L350H can also be equipped with a Side Dump Rock bucket. To increase your productivity, the long boom configuration enables the loading of a 65 tonne truck in no more than six passes.



Rehandling

Experience up to 5% greater productivity with the new 10.7 m³ Volvo Rehandling bucket. The redesigned bucket is easier to fill and minimizes spillage, thanks to new convex sides and the improved spill guard. To enhance productivity and absorb shocks, opt for the Boom Suspension System, which automatically engages depending on gear and speed.



L350H in block handling

For high lifting force and maximum stability in block handling applications, choose from two kit variants – standard or heavy duty – and a range of robust Volvo attachments, including block forks, breaker tine and clearing rakes.



Made to move

MAINTENANCE MADE EASIER

- Maintenance-free rear axle trunnion
- Redesigned engine side hood panels
- Surrounding walkways

BOOST YOUR PRODUCTIVITY BY UP TO 5%

- Next generation load sensing hydraulics
- Comfort Drive Control
- Three hydraulic mode options
- Matched Volvo attachments

BUILT FOR THE JOB

- Redesigned Rock bucket boost your productivity by 15%
- New Rehandling bucket up to 5% more productivity
- Block handling attachments
- Custom built attachments

DURABLE BY DESIGN

- Z-bar lifting arm with double sealing on each pin
- Strong frame and central hinge

VOLVO SERVICES

- Genuine Volvo Parts
- CareTrack
- Proactive Monitoring
- Volvo Site Simulation

THE OPERATOR'S CHOICE

- Easy cab access
- Remote-control door opener
- New adjustable seat
- Upgraded Human Machine Interface

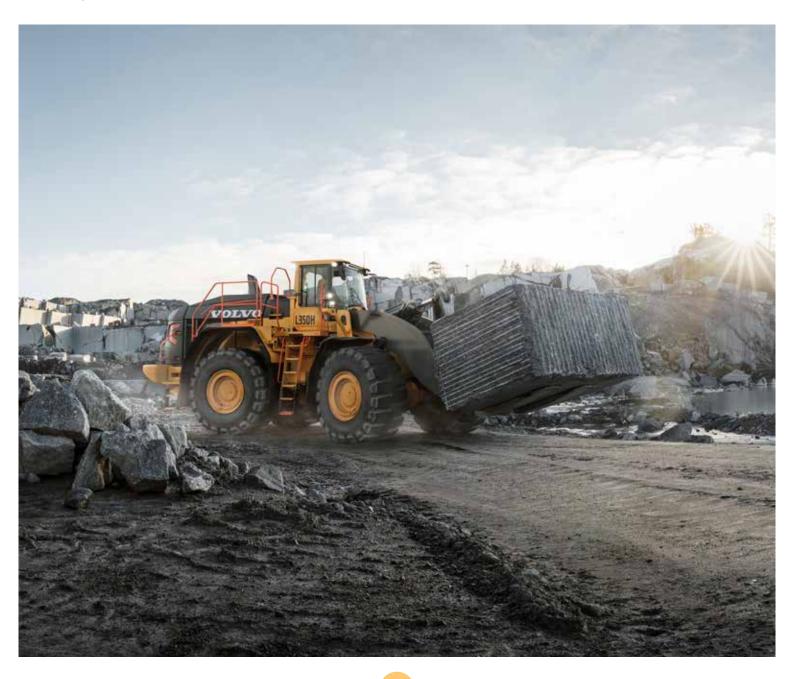
UP TO 20% GREATER FUEL EFFICIENCY

- Easier to fill redesigned buckets
- Saved hydraulic pump power
- Powerful D16 engine, with optional auto shut down
- Eco pedal



DURABLE By Design

Designed with durability in mind, the L350H is built with robust components and a strong frame structure. The central hinge offers strength in demanding applications, and the specially designed Z-bar lifting arm has double sealing on each of the pins, for sustained uptime and increased machine life.





L350F in action

As part of a fleet of 34 Volvo machines working at a marble mine in Turkey, an L350F proved that its durable components and easy serviceability made it the perfect addition to the team. The owner relied on the L350F to operate under high stress levels and in tough conditions, producing 170,000 tons of marble a year.

Full proof performance

Offering strength in demanding applications, the L350H is built to last. Maintain the life of your machine with simple serviceability and proactive dealer support, as well as flexible maintenance and repair plans.

Minimize downtime

Minimize machine downtime and increase components life thanks to heavy-duty axles with fully floating shafts, planetary hub reduction and maintenance-free rear axle trunnion bearings.



Maintenance made easier

Keep your machine up and running with improved serviceability. Daily routine checks are made easier thanks to engine side hood panels, while essential maintenance points are safely accessed using the surrounding walkway.



Proactive Monitoring

Keep your machine moving with Proactive Monitoring. Volvo monitors machine health remotely, from our very own Uptime Center, helping to predict potential failures before they occur. This gives you more time to focus on your operation, helping to reduce unplanned downtime and minimize repair costs.



Here to support you

Maintain productivity and machine uptime with our range of readily available Genuine Volvo Parts – all backed by Volvo warranty. We're here to help you stay on track, offering flexible maintenance and repair plans.



Setting the standard

Built with the customer, for the customer, the L350H boasts a range of features to enhance your operating experience. As your partner in production, we'll help to make your business more profitable, whether it's through reducing fuel emissions or supporting you with our range of products and services.

Safe and sound

To enhance visibility, the L350H Volvo cab has a rear-view camera and new rear view mirrors. Orange handrails and steps have also been placed on the machine, intended to stand out to the operators and maintenance staff.



Committed to the environment

Reduce your carbon footprint and fuel emissions between 30% to 90%, by switching to renewable fuels. Confirming its commitment to the environment, Volvo has designed its latest wheel loader to be compatible with HVO alternative fuel.



Volvo Services

To ensure your business runs smoothly, Volvo invests in the intelligent engineering of all our machines – but we don't stop there. As your partner, we support you in how you use the equipment, maintain it, pay for it and even how you sell it. Our portfolio of products and services is designed to complement your machine's performance and boost your profitability.



THE OPERATOR'S CHOICE

Operate in comfort from the best cab on the market. The Volvo cab is equipped with a new adjustable seat and upgraded Human Machine Interface, which comes as standard across all H-series Volvo wheel loaders. Access the cab safely and effortlessly using the steps, and open the door with ease thanks to the remote-control opener.





"Basically, I move rock for 10 hours each day so I like the comfort of the Volvo wheel loader. My back doesn't hurt and it is easy to steer with the joystick controls. I really enjoy running it. We are picking up blocks weighing more than 50 000 pounds and the power is still there." David Porter, loader operator, Colorado Stone Quarries (USA)

Volvo L350H in detail

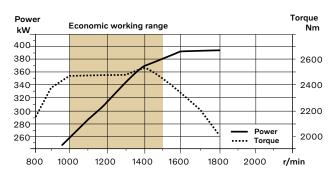
Engine

Engine: V-ACT Stage III A/Tier 3, 16 liter, 6-cylinder in-line turbocharged, air-to-air intercooler diesel engine with double rockers and Internal Exhaust Gas Recirculation (I-EGR). One-piece cylinder head with four valves per cylinder and one overhead camshaft. The engine has wet replaceable cylinder liners and replaceable valve guides and valve seats. Mechanically actuated electronically controlled unit injectors. The throttle application is

transmitted electrically from the throttle pedal. Air cleaning: Three stage cyclone pre-cleaner - primary filter - secondary filter.

Cooling system: Hydrostatic, electronically controlled fan and intercooler of the air-to-air type.

| Engine | Volvo | D16E |
|-------------------------|-------|-------------|
| Max. power at | r/min | 1 700 |
| SAE J1995 gross | kW | 397 |
| | hp | 540 |
| ISO 9249, SAE J1349 net | kW | 394 |
| | hp | 536 |
| Max. torque at | r/min | 1 400 |
| SAE J1995 gross | Nm | 2 550 |
| ISO 9249, SAE J1349 net | Nm | 2 532 |
| Economic working range | r/min | 1000 - 1500 |
| Displacement | I | 16.1 |



Electrical system

Central warning system: Contronic electrical system with central warning light and buzzer for following functions: - Serious engine malfunction - Low steering system pressure - Overspeed warning engine - Interruption in communication (computer error)

(computer error) Central warning light and buzzer with gear engaged for the following functions: - Low engine oil pressure - High engine oil temperature - High charge-air temperature - Low coolant level - High coolant temperature - High crankcase pressure - Low transmission oil pressure - High transmission oil temperature - Low brake pressure - Engaged parking brake - Brake charging failure - Low hydraulic oil level - High hydraulic oil temperature - Overspeeding in engaged gear - High brake cooling oil temperature front and rear axles.

| Voltage | V | 24 |
|--------------------------------|-----|----------|
| Batteries | V | 2 x 12 |
| Battery capacity | Ah | 2 x 170 |
| Cold cranking capacity, approx | А | 1000 |
| Alternator rating | W/A | 2 280/80 |
| Starter motor output | kW | 7 |

Drivetrain

Torque converter: 3-element ,1-stage, 1-phase torque converter with Lock-Up function and free-wheel stator.

Transmission:Planetary Power Shift transmission with full modulated electronically controlled shifting of 4 gears forward and reverse. Volvo Automatic Power Shift (APS) gear shifting system with fully automatic shifting 1-4 (Lock-Up in 3-4) and mode selector with 4 different gear shifting programs, including AUTO mode. Also equipped with Rimpull control to avoid wheel spin and optimize bucket filling. **Axles:** Fully floating axle shafts with planetary-type heavy-duty hub

reductions. Fixed front axle and oscillating rear axle.

| Transmission | Volvo | HTE 400 |
|------------------------------------|-------|-------------------------|
| Torque multiplication, stall ratio | | 2.65 |
| Maximum speed, forward/reverse | | |
| 1st gear | km/h | 6.8/7.5 |
| 2nd gear | km/h | 12.1 / 13.2 |
| 3rd gear | km/h | 21/22.9 |
| 4th gear | km/h | 35.7 / 38.2 |
| Measured with tires | | 35/65 R33 L4 |
| Front axle/rear axle | | Volvo AHW 90/ AHW 90 |
| Rear axle oscillation | ±° | 12 |
| Ground clearance | mm | 550 |
| at oscillation | ٥ | 12 |

Steering System

Steering system: Load-sensing hydrostatic articulated steering with an accumulator system and a non-pressurized tank. System supply: The steering system has priority feed from a loadsensing

System supply: The steering system has priority feed from a loadsensing axial pump with variable displacement.

CDC: Speeddependent electro-hydraulic power steering system with closed center hydrostatic back-up and end-stroke damping.

| closed center hydrostatic back up and end sti | closed center hydrostatic back up and end stroke damping. | | | |
|---|---|-----|--|--|
| Steering cylinders | | 2 | | |
| Cylinder bore | mm | 110 | | |
| Rod diameter | mm | 70 | | |
| Stroke | mm | 586 | | |
| Working pressure | MPa | 26 | | |
| Maximum flow | l/min | 340 | | |
| Maximum articulation | ±° | 37 | | |

Service Refill

Service accessibility: Large, easy-to-open service doors with gas struts. Swing-out radiator grill. Fluid filters and component breather filters promote long service intervals. A quick-fit adapter on the hydraulic tank provides faster hydraulic oil fill. Possibility to monitor, log, and analyze data to facilitate troubleshooting.

| Fuel tank | I | 540 |
|--------------------|---|-----|
| Engine coolant | I | 68 |
| Hydraulic oil tank | I | 365 |
| Transmission oil | I | 79 |
| Engine oil | I | 55 |
| Axle oil front | I | 155 |
| Axle oil rear | 1 | 155 |

Hydraulic system

System supply: Two load-sensing axial piston pumps with variable displacement. The steering function always has priority from one of the pumps. Valves: Double-acting 2-spool valve. The main valve is controlled by an electric pilot. Lift function: The valve has four positions; lift, hold, lower, and float position. Inductive/magnetic automatic boom kickout can be switched on prod off add is adjustable to any position between provinging reach and full

and off and is adjustable to any position between maximum reach and full liftning height.

Tilt function: The valve has three functions; rollback, hold, and dump.

Inductive/magnetic automatic bucket positioner can be switched on and off.

Cylinders: Doubleacting cylinders for all functions. Filter: Full-flow filtration through 20 micron (absolute) filter cartridge. Hydraulic oil cooler: Aircooled oil cooler mounted on radiator.

| Working pressure maximum, pump 1 for working hydraulic system | MPa | 25 | | |
|---|-------|------|--|--|
| Flow | l/min | 256 | | |
| at | MPa | 10 | | |
| engine speed | r/min | 1800 | | |
| Working pressure maximum, pump 2 for steering-, brake-, pilot- and working hydraulic system | MPa | 26 | | |
| Flow | l/min | 354 | | |
| at | MPa | 10 | | |
| engine speed | r/min | 1800 | | |
| Working pressure maximum, pump 3 for brake- and cooling fan system | MPa | 26 | | |
| Flow | l/min | 84 | | |
| at | MPa | 10 | | |
| engine speed | r/min | 1800 | | |
| Cycle times | | | | |
| Lift | S | 8 | | |
| Tilt | S | 1.9 | | |
| Lower, empty | S | 4.7 | | |
| Total cycle time | s | 14.6 | | |
| Raise and tilt cycle times with load according to ISO 14397 and SAE J818 | | | | |

Lift Arm System

Z-bar linkage system with high breakout forces. The lift arms are single plate construction with a high-strength steel cast cross tube. The single

| Dell Crank and Ducket link are nodular iron castings. | | | | |
|---|----|------|--|--|
| Lift cylinders | | 2 | | |
| Cylinder bore | mm | 200 | | |
| Piston rod diameter | mm | 110 | | |
| Stroke | mm | 1264 | | |
| Tilt cylinder | | 1 | | |
| Cylinder bore | mm | 260 | | |
| Piston rod diameter | mm | 120 | | |
| Stroke | mm | 728 | | |

Brake System

| Service brake: Service brakes are dual circuit a brakes with nitrogen-charged accumulators ar adjusters. Outboard-mounted oil-cooled, wet Transmission disengagement during braking o Contronic. Parking brake: Wet multi-disc type in transmis electro-hydraulically released with a switch on automatically when the key is turned off. Secondary brake: Dual circuit axle-by-axle syst brake pedal. Low pressure alarm. Dead engine by three nitrogencharged accumulators. Standard: The brake system complies with the ISO 3450:1996. | nd automatic slac disc brakes at ea an be preselecte son housing. Spr instrument pane tem. Actuated by braking capabili | ck ch wheel. d in ing-applied, el. Applies r service ty provided | | | |
|---|---|--|--|--|--|
| Number of brake discs per wheel front/rear | | 11/11 | | | |
| Accumulators I 8× | | | | | |
| Accumulators for parking brake I 1 x 0.5 | | | | | |
| Cab | | | | | |
| Instrumentation: All important information is centrally located in the operator's field of vision. Display for Contronic monitoring system. | | | | | |

Heater and defroster: Heater coil with filtered fresh air, fan with auto function and 11 manually selectable steps, defroster vents for all window areas.

Operator's seat: Operator's seat with adjustable suspension and retractable seatbelt. The seat is mounted on a bracket on the rear wall and floor. The forces from the retractable seatbelt are absorbed by the seat rails.

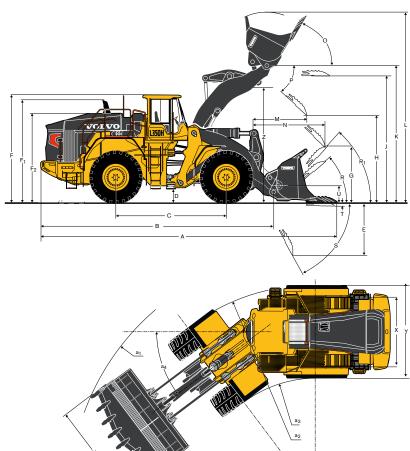
rails. Standard: The cab is tested and approved according to ROPS (ISO 3471, SAE J1040), FOPS (ISO 3449). The cab meets with requirements according to ISO 6055 ("Operator overhead protection - Industrial trucks") and SAE J386 ("Operator Restraint System"). Refrigerant of the type R134a is used when this machine is equipped with air conditioning. Contains fluorinated greenhouse gas R134a, Global Warming Potential 1.430 t CO2-eq

Emergency exit: Use emergency hammer to break window

| Ventilation | m³/min | 9 |
|--|----------|-----|
| Heating capacity | kW | 13 |
| Air conditioning | kW | 8 |
| Sound Level | | |
| Sound level in cab according to ISO 6396/SA | E J2105 | |
| LpA | dB | 72 |
| External sound level according to ISO 6395/S | AE J2104 | |
| LWA | dB | 111 |

Specifications

| Tires: 875/65 R33** RL-5K L5 Goodyear | | | | | | |
|---------------------------------------|----|---------------|-----------|--|--|--|
| | | Standard boom | Long boom | | | |
| В | mm | 9 130 | 9 560 | | | |
| С | mm | 4 300 | 4 300 | | | |
| D | mm | 540 | 540 | | | |
| F | mm | 4 170 | 4 170 | | | |
| F1 | mm | 3 990 | 3 990 | | | |
| F2 | mm | 3 450 | 3 450 | | | |
| G | mm | 2 134 | 2 134 | | | |
| J | mm | 4 960 | 5 430 | | | |
| К | mm | 5 320 | 5 800 | | | |
| 0 | ٥ | 60 | 58 | | | |
| P _{max} | 0 | 44 | 43 | | | |
| R | ٥ | 43 | 45 | | | |
| R ₁ * | 0 | 49 | 51 | | | |
| S | ٥ | 63 | 69 | | | |
| Т | mm | 87 | 91 | | | |
| U | mm | 650 | 760 | | | |
| V | mm | 4 500 | 4 500 | | | |
| Х | mm | 2 720 | 2 720 | | | |
| Y | mm | 3 630 | 3 630 | | | |
| Z | mm | 4 460 | 4 880 | | | |
| a2 | mm | 8 240 | 8 240 | | | |
| a ₃ | mm | 4 610 | 4 610 | | | |
| a4 | ±° | 37 | 37 | | | |
| | | | | | | |



*Carry position SAE Where applicable, specifications and dimensions are according to ISO 7131, SAE J732, ISO 7546, SAE J742, ISO 14397, SAE J818.

| L350H | Material density: t/m³ | | | | | | | |
|-----------------------------------|------------------------|-----|-----|-----|-----|-----|-----|-----|
| BUCKETS | 0.8 | 1.0 | 1.2 | 1.4 | 1.6 | 1.8 | 2.0 | 2.2 |
| Rehandling | | | | | | | | |
| 8.8 m ³ STE P T SEG | | | | | | | | |
| 9.4 m ³ STE P BOE | | | | | | | | |
| 10.7 m ³ STE P BOE | | | | | | | | |
| General purpose | _ | | | | | | | |
| 7.3 m ³ STE P BOE | | | | | | | | |
| 7.7 m ³ STE P T SEG | | | | | | | | |
| 8.4 m ³ STE P BOE | | | | | | = | I | |
| Rock | | | | | | | | |
| 7.7 m ³ SPN P T SEG | | | | | | I | | |
| 6.9 m ³ STE RO P T SEG | | | | | | | | |
| Light material | _ | | | | | | | |
| 12.7 m ³ LM P | | | | | | | | |
| Bucket fill 110% 105% 100% 95% | Pin-on | | | | | | | |

Bucket Selection Chart

The volume handled varies with the bucket fill and is often greater than indicated by the bucket's ISO/SAE volume. The table shows optimum bucket choice with regard to the material density.

| Material | Bucket fill, % | Material density, t/m ³ | | | | |
|----------|-------------------|---------------------------------------|--|--|--|--|
| Earth | 110-115 | 1.4-1.6 | | | | |
| Clay | 110-120 | 1.4-1.6 | | | | |
| Sand | 100-110 | 1.6-1.9 | | | | |
| Gravel | 100-110 | 1.7-1.9 | | | | |
| Rock | 75-100 | 1.5-1.9 | | | | |

The size of rock buckets is optimized for optimal penetration and filling capability rather than the density of the material.

How to read bucket fill factor

| Supplemental Operating Data | | | | | | | |
|---------------------------------|------------|-----------|-----------|--------------------------------|-----------|--|--|
| | Width | Ground | Operating | Static tipping load, full turn | | | |
| | over tires | clearance | weight | Standard boom | Long boom | | |
| | mm | mm | kg | kg | kg | | |
| 36/65 R33 XTXL L4 Michelin | 10 | -20 | -1 140 | -1 030 | -910 | | |
| 35/65 R33 XLD D2 L5 Michelin | 10 | -20 | -440 | -580 | -510 | | |
| 35/65 R33 X-Mine D2 L5 Michelin | 20 | -20 | 260 | -50 | -40 | | |

| L350H | | | | | | | | Light | | | |
|---|--------------------------------------|------------|---------------------------------|--------|----------------------------------|---------------------------------|-----------------------------------|---------------------------------|-----------------------------------|-----------------------------------|-----------------------------|
| Standard boom Tires 875/65 R33 RL5K L5 Pin-on buckets | | Rehandling | | | General purpose | | | Rock | | material | |
| | | | | | | | | | | | |
| | | | 8.8 m ³ STE P BOE | | 10.7 m ³ STE P BOE | 7.3 m ³ STE P BOE | 7.7 m ³ STE P T SEG | 8.4 m ³ STE P BOE | 7.7 m ³ SPN P T SEG | 6.9 m ³ STE P T SEG | 12.7 m ³ LM P |
| Volu | me heaped ISO/SAE | m³ | 8.8 | 9.4 | 10.7 | 7.3 | 7.7 | 8.4 | 7.7 | 6.9 | 12.7 |
| Volu | me at 110% fill factor | m³ | 9.7 | 10.3 | 11.8 | 8.0 | 8.5 | 9.2 | 8.5 | 7.6 | 14.0 |
| Stat mac | ic tipping load, straight hine | kg | 37 380 | 37 390 | 36 790 | 39 060 | 38 570 | 38 520 | 37 470 | 38 830 | 37 500 |
| Stati | c tipping load at 35°. Turn | kg | 33 180 | 33 200 | 32 620 | 34 820 | 34 340 | 34 300 | 33 270 | 34 600 | 33 290 |
| Stat | ic tipping load at full turn | kg | 32 700 | 32 720 | 32 140 | 34 340 | 33 860 | 33 820 | 32 790 | 34 120 | 32 820 |
| Brea | kout force | kΝ | 391 | 378 | 352 | 449 | 434 | 416 | 342 | 450 | 376 |
| А | Overall length | mm | 11 430 | 11 180 | 11 330 | 10 850 | 11 220 | 10 990 | 11 700 | 11 160 | 11 170 |
| Е | Digging depth, max dump (S) | mm | 1980 | 1 770 | 1900 | 1 490 | 1 810 | 1 610 | 2 220 | 1750 | 1770 |
| H*) | Dump clearance | mm | 3 470 | 3 640 | 3 540 | 3 860 | 3 610 | 3 770 | 3 300 | 3 650 | 3 640 |
| L | Overall operating height | mm | 7 300 | 7 380 | 7 540 | 7 110 | 7 170 | 7 270 | 7 400 | 7 300 | 7 670 |
| M*) | Dump reach | mm | 2 030 | 1870 | 1980 | 1 650 | 1890 | 1750 | 2 250 | 1850 | 1890 |
| N*) | Reach at 45deg discharge, Pos. G | mm | 2 840 | 2 740 | 2 810 | 2 570 | 2 740 | 2 650 | 2 990 | 2 720 | 2 700 |
| V | Bucket width | mm | 3 970 | 3 970 | 3 970 | 3 970 | 3 970 | 3 970 | 4 110 | 3 970 | 4 500 |
| a ₁ | Outer clearance circle (diameter) | mm | 18 530 | 18 390 | 18 480 | 18 210 | 18 420 | 18 290 | 18 800 | 18 370 | 18 860 |
| Ope | rating weight without load | kg | 51 460 | 51 410 | 51 730 | 50 720 | 51 040 | 51 010 | 51 690 | 50 930 | 51890 |

*) Measured to the tip of the bucket teeth or bolt-on edge. Dump height to bucket edge. Note: This only applies to genuine Volvo attachments. Measured at 45° dump angle. (Spade nose buckets at 42°.)

| L350H | | | | | | | | | | | |
|--|--------------------------------------|------------|---------------------------------|---------------------------------|----------------------------------|---------------------------------|-----------------------------------|---------------------------------|-----------------------------------|-----------------------------------|-----------------------------|
| Long boom | | Rehandling | | | General purpose | | | Rock | | Light material | |
| Tires 875/65 R33 RL5K L5 Pin-on buckets | | | | | | | | | | | |
| | | | 8.8 m ³ STE P BOE | 9.4 m ³ STE P BOE | 10.7 m ³ STE P BOE | 7.3 m ³ STE P BOE | 7.7 m ³ STE P T SEG | 8.4 m ³ STE P BOE | 7.7 m ³ SPN P T SEG | 6.9 m ³ STE P T SEG | 12.7 m ³ LM P |
| Volu | ime heaped ISO/SAE | m³ | 8.8 | 9.4 | 10.7 | 7.3 | 7.7 | 8.4 | 7.7 | 6.9 | 12.7 |
| Volu | ime at 110% fill factor | m³ | 9.7 | 10.3 | 11.8 | 8.0 | 8.5 | 9.2 | 8.5 | 7.6 | 14.0 |
| | ic tipping load, straight hine | kg | 35 250 | 35 270 | 34 710 | 36 790 | 36 320 | 36 290 | 35 280 | 36 560 | 35 310 |
| Stat | ic tipping load at 35°. Turr | n kg | 31 160 | 31 190 | 30 650 | 32 670 | 32 210 | 32 190 | 31 200 | 32 450 | 31 210 |
| Stat | ic tipping load at full turn | kg | 30 700 | 30 730 | 30 190 | 32 200 | 31 740 | 31 720 | 30 740 | 31 980 | 30 750 |
| Brea | akout force | kN | 355 | 344 | 320 | 408 | 395 | 377 | 311 | 409 | 341 |
| А | Overall length | mm | 11 840 | 11 590 | 11 740 | 11 260 | 11 630 | 11 400 | 12 110 | 11 570 | 11 580 |
| Е | Digging depth, max dump (S) | mm | 2 060 | 1830 | 1970 | 1540 | 1 870 | 1 670 | 2 310 | 1820 | 1840 |
| H*) | Dump clearance | mm | 3 950 | 4 120 | 4 010 | 4 340 | 4 080 | 4 240 | 3 770 | 4 120 | 4 130 |
| L | Overall operating height | mm | 7 780 | 7 850 | 8 020 | 7 580 | 7 640 | 7 750 | 7 870 | 7 770 | 8 150 |
| M*) | Dump reach | mm | 2 040 | 1880 | 1980 | 1660 | 1900 | 1750 | 2 250 | 1860 | 1920 |
| N*) | Reach at 45deg discharge, Pos. G | mm | 3 200 | 3 090 | 3 170 | 2 930 | 3 100 | 3 000 | 3 350 | 3 070 | 3 050 |
| V | Bucket width | mm | 3 970 | 3 970 | 3 970 | 3 970 | 3 970 | 3 970 | 4 110 | 3 970 | 4 500 |
| a ₁ | Outer clearance circle (diameter) | mm | 18 880 | 18 730 | 18 820 | 18 550 | 18 760 | 18 630 | 19 160 | 18 720 | 19 200 |
| Ope | rating weight without load | d kg | 53 100 | 53 040 | 53 360 | 52 350 | 52 670 | 52 640 | 53 330 | 52 560 | 53 520 |

*) Measured to the tip of the bucket teeth or bolt-on edge. Dump height to bucket edge. Note: This only applies to genuine Volvo attachments. Measured at 45° dump angle. (Spade nose buckets at 42°.)

Equipment

| STANDARD EQUIPMENT | STANDARD EQUIPMENT | | | | | |
|---|--|--|--|--|--|--|
| Engine | Contronic monitoring system | | | | | |
| Three stage air cleaner, pre-cleaner, primary and secondary filter | Monitoring and logging of machine data | | | | | |
| Indicator glass for coolant level | Contronic display | | | | | |
| Preheating of induction air | Fuel consumption | | | | | |
| Fuel pre-filter with water trap | Ambient temperature | | | | | |
| Fuel filter | Clock | | | | | |
| Crankcase breather oil trap | Brake test | | | | | |
| Drivetrain | Test function for warning and indicator lights | | | | | |
| Automatic Power Shift (APS) with operator controlled transmission disengagement | Warning and indicator lights: Battery charging | | | | | |
| when braking and mode selector with AUTO mode | Parking brake | | | | | |
| Fully automatic gear shifting, 1-4 | Warning and display message: | | | | | |
| Pulse Width Modulation (PWM) controlled gear shifting | - Engine coolant temperature | | | | | |
| Torque converter with Lock-Up | | | | | | |
| Automatic Lock-Up shifting, 3-4 (gear selector in 4) and 2 (gear | - Charge-air temperature - Engine oil temperature | | | | | |
| selector in 2) | - Engine oil pressure | | | | | |
| Forward and reverse switch by hydraulic lever console | - Transmission oil temperature | | | | | |
| Indicator glass for transmission oil level | - Transmission oil pressure | | | | | |
| Electrical system | - Hydraulic oil temperature | | | | | |
| 24 V, pre-wired for optional accessories | - Brake pressure | | | | | |
| Alternator 24V/ 80A | - Parking brake applied | | | | | |
| Battery disconnect switch with removable key | - Parking brake NOT applied | | | | | |
| Fuel gauge | - Brake charging | | | | | |
| Hour meter | - Overspeed at direction change | | | | | |
| Electric horn | - Axle oil temperature | | | | | |
| Instrument cluster: | - Steering pressure | | | | | |
| Fuel level | - Crankcase pressure | | | | | |
| Transmission temperature | Level warnings: | | | | | |
| Coolant temperature | - Low fuel level | | | | | |
| Instrument lighting | - Engine oil level | | | | | |
| Lighting: | - Engine coolant level | | | | | |
| - Twin halogen front headlights with high and low beams | - Transmission oil level | | | | | |
| - Parking lights | - Hydraulic oil level | | | | | |
| - Double brake and tail lights | - Washer fluid level | | | | | |
| - Turn signals with flashing hazard light function | Engine torque reduction in case of malfunction indication: | | | | | |
| - Work lamp, front on cab, 2 Halogen lamps, std | - High engine coolant temperature | | | | | |
| - Work lamp, rear in grille, 4 Halogen lamps, std | - High engine oil temperature | | | | | |
| | | | | | | |

Low engine oil pressureHigh crankcase pressureHigh charge-air temperature

High transmission oil temperature
Slip in transmission clutches
Keypad, background lit

Start interlock when gear is engaged

Engine shutdown to idle in case of malfunction indication:

| STANDARD EQUIPMENT | STANDARD EQUIPMENT |
|--|---|
| Hydraulic system | Service and maintenance |
| Main valve, double-acting 2-spool with electric pilots | Engine oil remote drain and fill |
| Variable displacement axial piston pumps (3) for: | Transmission oil remote drain and fill |
| Steering system, working hydraulics | Grouped lubrication points, ground accessible |
| Working hydraulics, brakes | Pressure check connections: transmission and hydraulic, quick-connect |
| Cooling fan, brakes | grouped on console for easy access |
| Electric-hydraulic servo control | Tool box, lockable |
| Electric level lock | Wheel nut wrench kit |
| Boom kick-out, automatic, adjustable from cab | External equipment |
| Return-to-dig, automatic, adjustable from cab | Fenders, front with rubber extensions |
| Bucket positioner, automatic, adjustable from cab | Viscous cab mounts |
| Double-acting hydraulic cylinders with end-damping | Rubber engine and transmission mounts |
| Indicator glass for hydraulic oil level | Lifting eyes |
| Hydraulic oil cooler | Easy-to-open side panels with gas struts |
| Brake System | Frame, joint lock |
| Wet oil circulation-cooled disc brakes on all four wheels | Vandalism lock prepared for: |
| Dual brake circuits | - Batteries |
| Dual brake pedals | - Engine compartment |
| Secondary brake system | - Radiator |
| Parking brake, electric-hydraulic | Tie-down eyes |
| Brake wear indicators | Recovery eyes |
| Cab | Tow hitch |
| ROPS (ISO 3471), FOPS (ISO 3449) | |
| Acoustic inner lining | |
| Cigarette lighter, 24 V power outlet | |
| Lockable door | |
| Cab heating with fresh air inlet and defroster | |
| Fresh air inlet with two filters | |
| Automatic climate control (ACC) | |
| Floor mat | |
| Interior light | |
| Rear view mirror, interior | |
| Dual exterior rear-view mirrors | |
| Sliding window, right side | |
| Tinted safety glass | |
| Seat-mounted adjustable lever console, working hydraulics | |
| Adjustable steering wheel | |
| Storage compartment | |
| Document pocket | |
| Sun visor | |
| Beverage holder | |
| Windshield washer front and rear | |
| Windshield wipers front and rear | |
| Interval function for front and rear wipers | |
| Service platforms with slip protected surfaces on front and rear fenders | |
| Comfort Drive Control (CDC) | |
| Remote door opener | |

Equipment

| OPTIONAL EQUIPMENT | OPTIONAL EQUIPMENT |
|--|---|
| Engine | Hydraulic system |
| Air pre-cleaner, oil-bath type | Boom suspension system with single-acting lift function |
| Air pre-cleaner, cyclone type | Arctic kit, pilot hoses, brake accumulators and hydraulic oil |
| Cooling package: Radiator and charge air cooler, corrosion-protected | Hydraulic 2 functions, Single lever control |
| Engine block heater, 230 V | Hydraulic 3 functions, Single lever control |
| Engine block heater, 120V, USA | 3rd electro-hydraulic function |
| Engine auto shutdown | 3rd electro-hydraulic function for long boom |
| Hand throttle control | Attachment bracket |
| Fuel fill strainer | Separate attachment locking |
| Fast fill fuel system | Biodegradable hydraulic fluid |
| Fuel heater | Fire-resistant hydraulic fluid |
| Reversible cooling fan | Hot climate hydraulic fluid |
| Max. fan speed, hot climate | Mineral oil for cold climate |
| Drivetrain | Brake System |
| Limited Slip, front axle | Oil coolers for front and rear axles |
| Limited Slip, rear axle | Cab |
| Limited Slip, front and rear axle | Radio with Bluetooth/USB/AUX |
| Speed limiter, 20 km/h | Radio installation kit incl. 11 A, 12 V outlet, left side |
| Speed limiter, 30 km/h | Radio installation kit incl. 11 A, 12 V outlet, right side |
| Electrical system | Rear-view camera incl. monitor, colour |
| Cab heater, power outlet 240V | Forward camera, colour |
| Travel lights: | Rear-view mirrors, electrically adjustable and heated |
| - Headlights, assym. left | Asbestos dust protection filter |
| - Headlights, assym. right LED | Carbon filter |
| - Headlights, assym. left LED | Automatic climate control panel, with Fahrenheit scale |
| Tail lights, LED | Lunchbox holder |
| Work lights, Halogen: | Universal key EU, remote door open |
| - Work lamp, rear on cab, 2 Halogen lamps | Universal key US, remote door open |
| - Work lamp, front, on cab, dual , 4 Halogen lamps | Steering wheel knob |
| - Work lamp, rear on cab, dual, 4 Halogen lamps | Sun blind, rear window |
| - Work lamp, front above head lamps, 2 Halogen lamps | Sun blind, side windows |
| Work lights, LED: | Timer cab heating |
| - Work lamp, front above headlamps, 2 LED lamps | Window sliding, door |
| - Work lamp, front on cab, 2 LED lamps | Operator's seat, Volvo air susp, heavy-duty, high back, heat, for CDC |
| - Work lamp, front on cab, 4 LED lamps | Parking brake alarm, audible for air susp seats |
| - Work lamp, rear on cab, 2 LED lamps | Operator's seat, Premium Comfort |
| - Work lamp, rear on cab, 4 LED lamps | Operator's seat, (air seat std) 3-point seat belt and CDC |
| - Work lamp, side on cab, 4 LED lamps | Ashtray |
| - Work lamp, side on cab, 1 LED lamp | Anchorage for Operator's manual |
| - Work lamp,rear in grille, 4 LED lamps | Forward view mirror |
| - LED Light packages | Service and maintenance |
| Warning beacon(flasher), LED | Tool kit |
| Reverse warning light, Strobe | Automatic lubrication system |
| Reverse alarm, audible, multi-frequency (white noise) | Automatic lubrication system for long boom |
| Reverse alarm, audible | Refill pump for automatic lubrication system |
| Jump start connector NATO | Oil sampling valve |
| Emergency stop | |
| Electrical distribution unit 24 volt | |
| Alternator 120 amp, heavy-duty | |
| A set to be standard to a | |

Anti-theft device

| OPTIONAL EQUIPMENT | OPTIONAL EQUIPMENT |
|--|-------------------------------------|
| Protective equipment | Tires and Rims |
| Guards for front headlights | 35/65 R33 (875/65 R33): |
| Tail light guards, heavy-duty | - L4 |
| Guards for tail lights, heavy-duty | - L5 |
| Guards for rear work lights | Rims, 33-28.00/3,5: |
| Radiator grille guard | - Five piece, heavy-duty |
| Cab roof, heavy duty | Attachments |
| Windows, side and rear guards | Buckets (pin-on): |
| Windshield guard | - Rock, straight edge |
| Belly guard, front | - Rock, spade nose |
| Belly guard, rear | - Rock, side-dump, spade nose |
| Fire extinguisher | - General purpose, straight edge |
| Bracket for fire extinguisher | - Rehandling bucket, straight edge |
| External equipment | - Light material, straight edge |
| Long boom | Wear parts: |
| Other equipment | - Adapters for teeth, weld-on |
| Secondary steering with automatic test function | - Teeth |
| Counterweight, re-handling | - Segments, bolt-on |
| Logger version | - Edge savers, bolt-on (reversible) |
| Block handler kit | Block handling equipment (hook-on): |
| Block handler kit, heavy-duty | - Rock bucket, spade nose |
| CE-marking | - Stone fork |
| Decals, USA | - Breaker tine |
| Sound decal, EU | - Rake |
| Cleaner kit, with air blow gun (Stage V/Tier4f) | |
| Reflecting stickers (stripes), machine contour Cab | |
| CareTrack | |

SELECTION OF VOLVO OPTIONAL EQUIPMENT

Boom suspension system



Axle oil cooler



Long boom



Fast fill fueling system



Limited slip differentials



Radar detect system



Not all products are available in all markets. Under our policy of continuous improvement, we reserve the right to change specifications and design without prior notice. The illustrations do not necessarily show the standard version of the machine.



Volvo Construction Equipment